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Technical data sheet

DigiGuard TV3-60

Matt textured laminating PVC film

PRODUCT DESCRIPTION:

A matt textured scratch resistant 3 – 5 year outdoor life laminating film. Product features a solvent based pressure sensitive adhesive backed with an 80gsm single side PE coated Kraft liner.

TYPICAL USES

Suitable for both indoor and outdoor use. For the protection of inkjet prints. The matt textured surface gives a good degree of protection to mechanical wear and tear as well as preventing glare caused by reflection from strong light sources.

SHELF LIFE

2 years when stored in original packaging at 10 to 30°C and 30 - 65% RH.

PHYSICAL PROPERTIES (Average Values)

Tests made at 23°C and 50%RH unless otherwise state d.

Film Thickness - 80 microns

Liner - 80gsm

Film Weight - 100gsm

Adhesive Weight - 30g/m²

UV Block (UVa) - Min 60%

Peel Values - 20min: 8 – 10 N/25mm
24h: 14 – 16 N/25mm

Flammability - Product is based on PVC, which is self extinguishing, however the material is not fire retardant will not impart fire resistance.

APPLICATION DATA

Product can be used indoor and outdoor. To ensure good bond strength, product must be applied to dry, clean, grease free surfaces. Once laminated, it is recommended to leave the job for at least 4 hours to allow the adhesive to cure before trimming or rolling. The use of a laminator is recommended for applying this product to avoid any undue stress or stretching on the laminate.

If the product is being applied over inkjet prints, it is essential to leave the print to thoroughly dry before applying the laminate. As a wide variety of substrates can be laminated, it is recommended that a test is carried out to determine the print is dry enough for lamination. As a general rule, a minimum of 4 hours is recommended at normal room conditions of 23°C and 50%RH, at lower application temperatures this time may need to be extended. The product can be used to laminate vehicle graphics on simple flat surfaces; however it is not suitable as a wrap product, where heavy contours or panel shapes are to be covered.