Product Data Sheet March 2024

# DigiGUARD GU3-70

## **Ultra Gloss laminating PVC film for UV prints**

#### **Product description**

An ultra-clear gloss 3 year outdoor life laminating film for the protection of UV prints.

Product features a solvent based pressure sensitive adhesive backed with an 80gsm single-side PE coated Kraft liner.

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### Typical uses

Suitable for both indoor and outdoor use.

Specially engineered for the protection of UV inkjet prints, however can also be used on Solvent, Aqueous and Latex inks. High gloss surface gives extra depth and vibrancy to the print.

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#### **Shelf life**

2 years when stored in original packaging at 10°C to 30°C and 30-65% RH.

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#### Physical properties (Average Values)

Tests made at 23°C and 50%RH unless otherwise stated

**Film thickness:** 80 ±5 microns

Liner thickness: 80gsm
Film weight: 100gsm
Adhesive weight: 40 ±2 gsm
UV block (UVa): >70%

**Peel Values:** 180°C peel to S/S

20min: 14–16 N/25mm 24h: 15–17 N/25mm

**Flammability**: Fire rated BS 476 Class 0

#### Finishing recommendations

To ensure good bond strength, product must be applied to dry, clean, grease free surfaces.

Once laminated, it is recommended to leave the job for at least 4 hours to allow the adhesive to cure before trimming or rolling. The use of a laminator is recommended for applying this product to avoid any undue stress or stretching on the laminate.

If the product is being applied over inkjet prints, it is essential to leave the print to thoroughly dry before applying the laminate. As a wide variety of substrates can be laminated, it is recommended that a test is carried out to determine the print is dry enough for lamination. As a general rule, a minimum of 4 hours is recommended at normal room conditions of 23°C and 50%RH, at lower application temperatures this time may need to be extended.

The product can be used to laminate vehicle graphics on simple flat surfaces, however it is not suitable as a wrap product where heavy contours or panel shapes are to be covered.

All technical information is based on manufacturer's claims and is believed to be true at time of print but does not constitute a warranty. Due to the complexity of end use the purchaser should carefully consider the fitness and performance of the product for their own application or use. We reserve the right to make changes to specifications without prior notice.

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